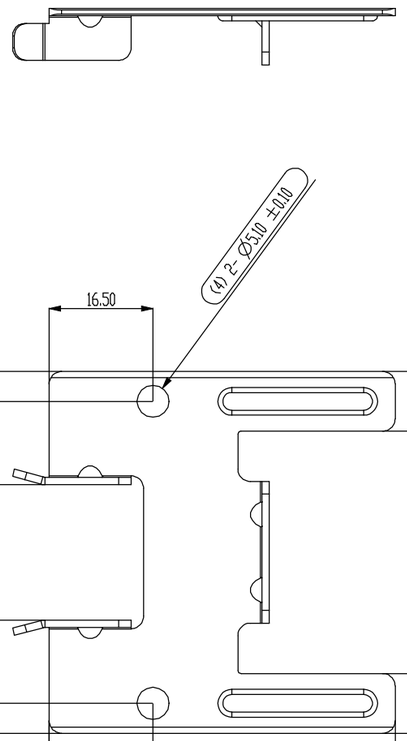
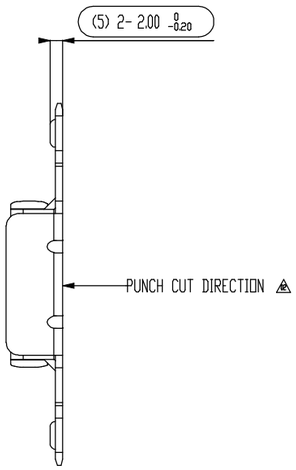
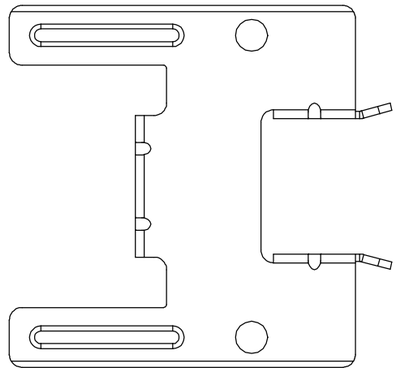
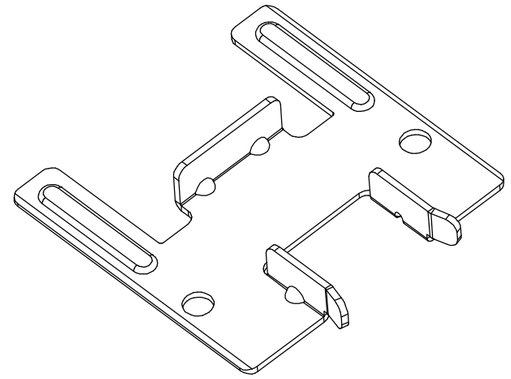






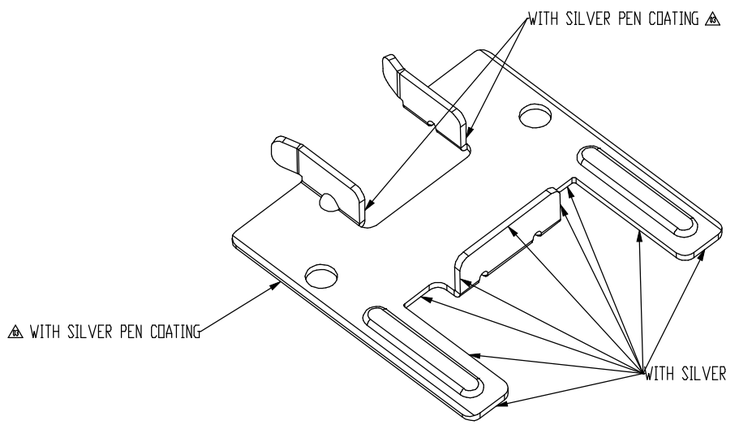



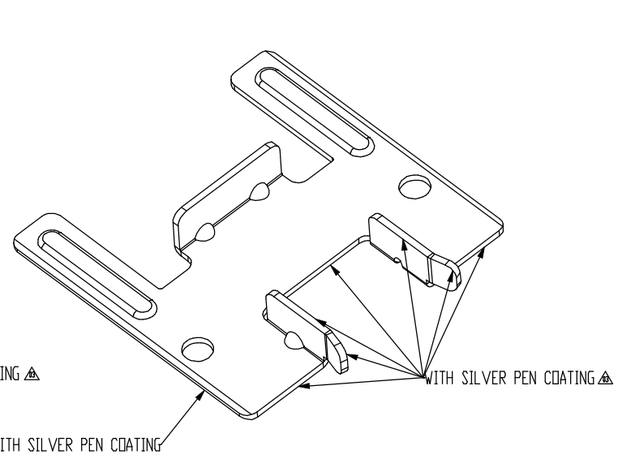


SCALE 1.000




SCALE 1.000




SCALE 1.000

⚠NOTES:
1. ALL DIMENSIONS SHOWN IN MILLIMETERS.
2. DIMENSIONS (1)~(5) ARE IQC CHECKPOINT.
3. ALL DIMENSIONS MUST BE MEASURED FOR FIRST ARTICLE APPROVAL.
4. ALL CRITICAL DIMENSIONS SHOWN MUST MEET A MINIMUM CPK VALUE OF 1.33.
5. ALL NON-SHOWN DIMENSION IN THE DRAWING, MUST BE TAKEN FROM 3D DATA.
6. THE DIMENSIONS NEED TO FOLLOW STANDARD DRAWING TOLERANCES TABLE AS BELOW UNLESS OTHERWISE STATED.
7. ALL PARTS MUST BE RoHS COMPLIANT.
8. PUNCH DIRECTION SHOWN.
9. ALL PARTS TO ABIDE TO FB COSMETIC AND INSPECTION GUIDELINES.
⚠10. PLEASE REFER TO THE DRAWING WHICH DEFINE SOME SHEARED EDGES NEED TO BE COATING SILVER PEN, UNCOATED AREAS MAY HAVE THE POSSIBILITY OF RUSTING.
⚠11. SILVER PEN TYPE: UNIPAINT PX-20 SILVER #63614 MEDIUM LINE OR ZEBRA #200M SILVER MEDIUM POINT.

| Reason | | | |
|---|---|---|---|
| This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released,or disclosed without expressed written permission. | ⚠12 | MODIFY THE NOTES / ADD PUNCH DIRECTION | |
| | ⚠13 | ADD SILVER PEN AREA DEFINITION | |
| | , | , | |
| | , | , | |
| | , | , | |
| | ZONE | DESCRIPTION | |

UNSPECIFIED TOL'S (+/-0.2mm)

| ANGLE +/- 1° | DIM \ GRADE | 0 | 1 | 2 | 3 | 4 | 5 |
|---|---|---|---|---|---|---|---|
| ROUGHNESS | 0------16 | 0.05 | 0.1 | 0.15 | 0.2 | 0.2 | 0.5 |
| | 16------63 | 0.05 | 0.15 | 0.2 | 0.3 | 0.3 | 0.8 |
| | 63------250 | 0.05 | 0.2 | 0.25 | 0.4 | 0.5 | 1.2 |
| | 250------500 | 0.1 | 0.25 | 0.3 | 0.6 | 0.8 | 1.8 |
| | 500------1000 | | 0.3 | 0.5 | 0.8 | 1.2 | 3.0 |

FINISH.
COATING:NO
PRINTING:NO

PART NO. 123400001147A
SCALE 1/1
UNIT MM ~~(IN)~~
DESIGN Curtis 29-JUN-16
MATERIAL SGCC T=1.2mm

facebook

DWG. TITLE. BRACKET RACK-TAB
ES7632BT-0415-168FB
SHEET 1/1
REV. 03
SIZE A3